

Fig.1.

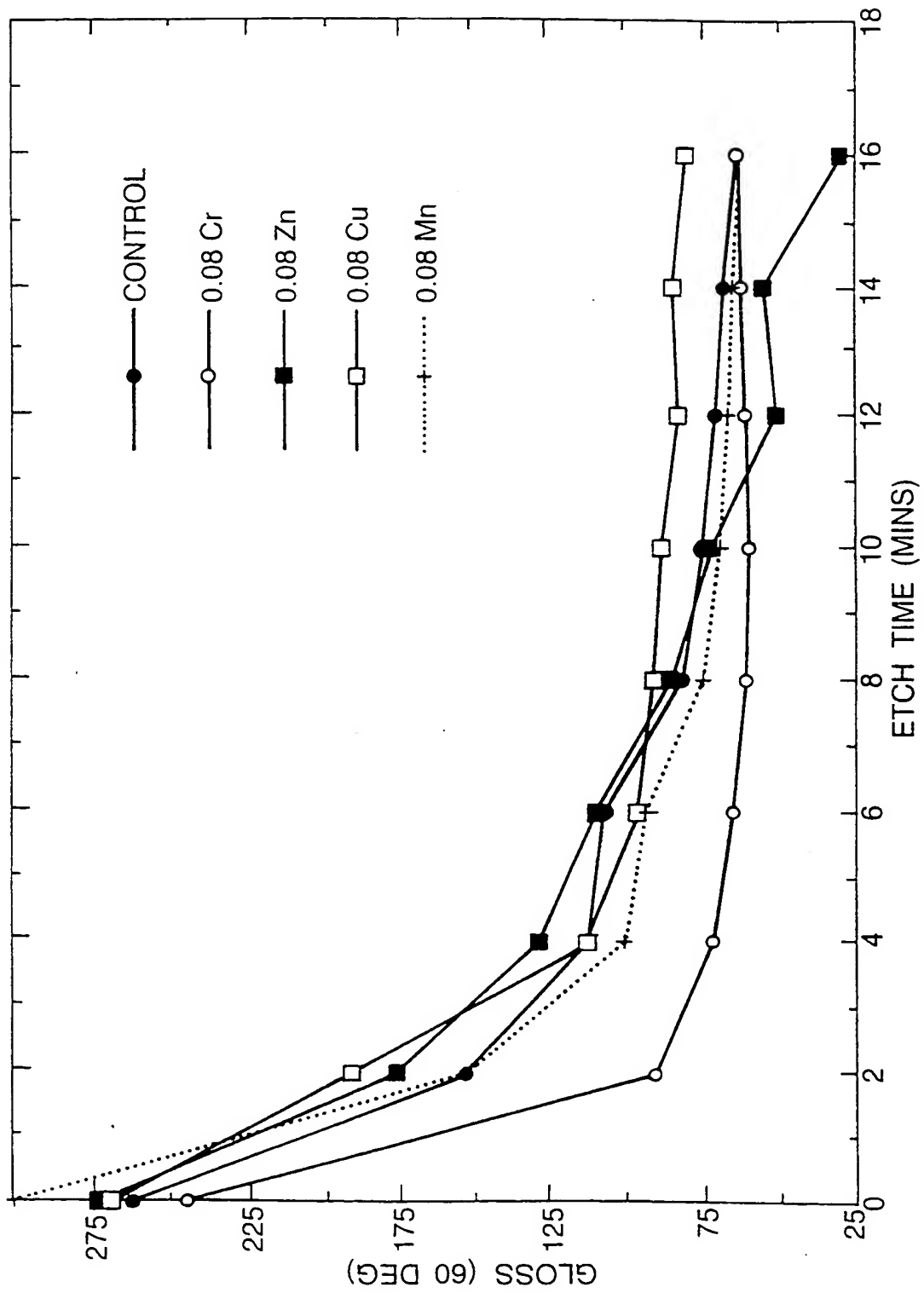
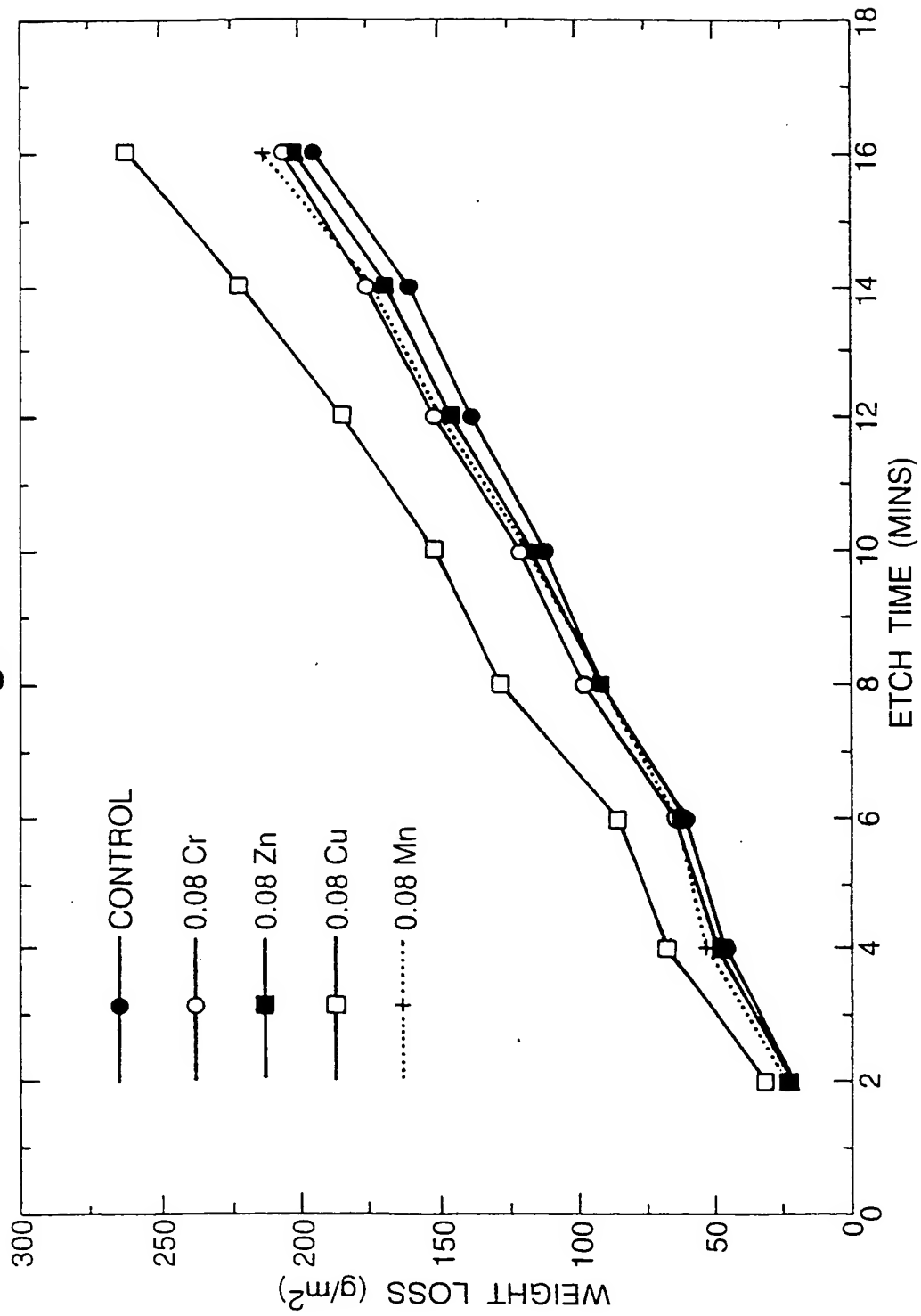


Fig.2.



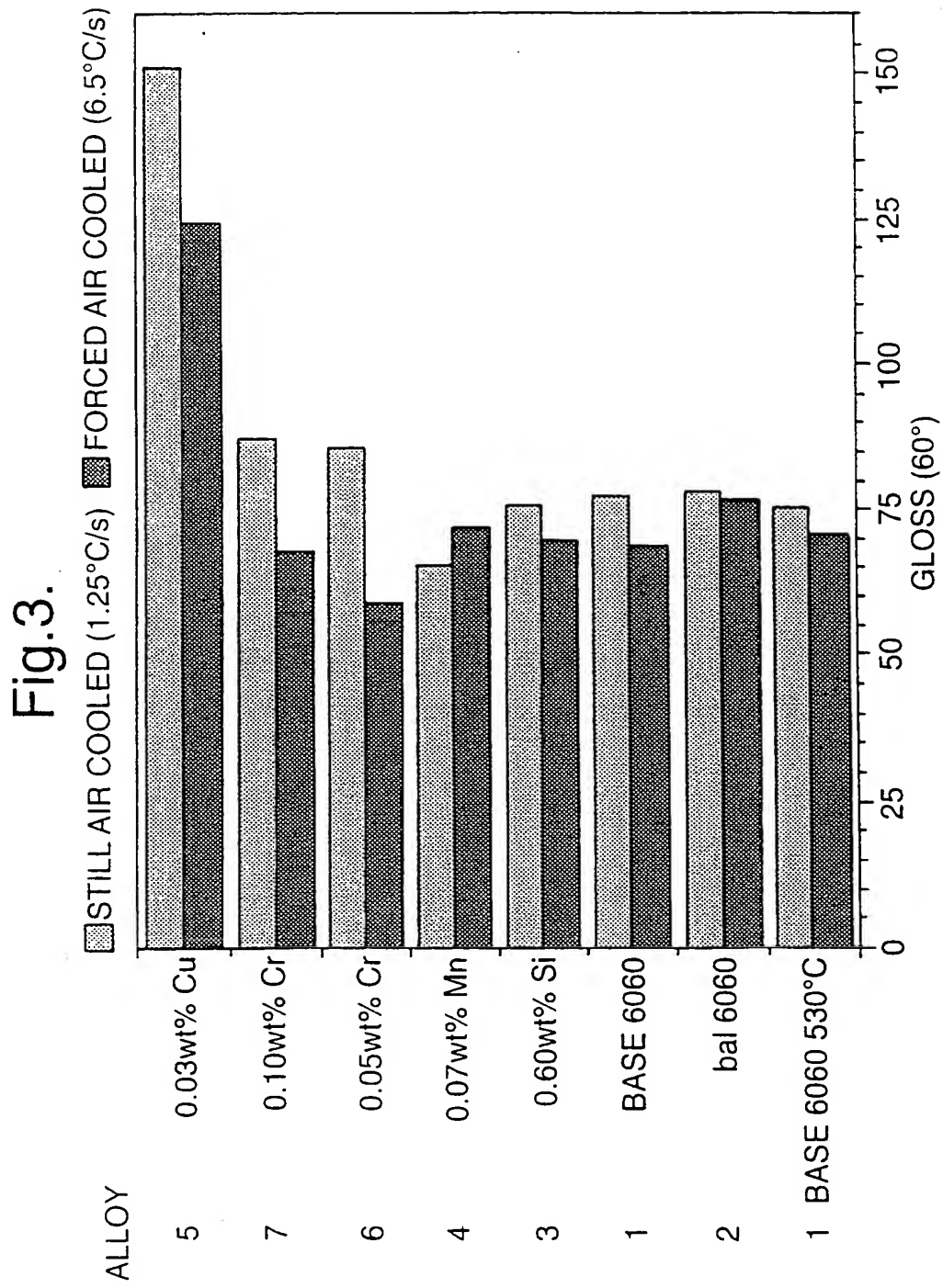
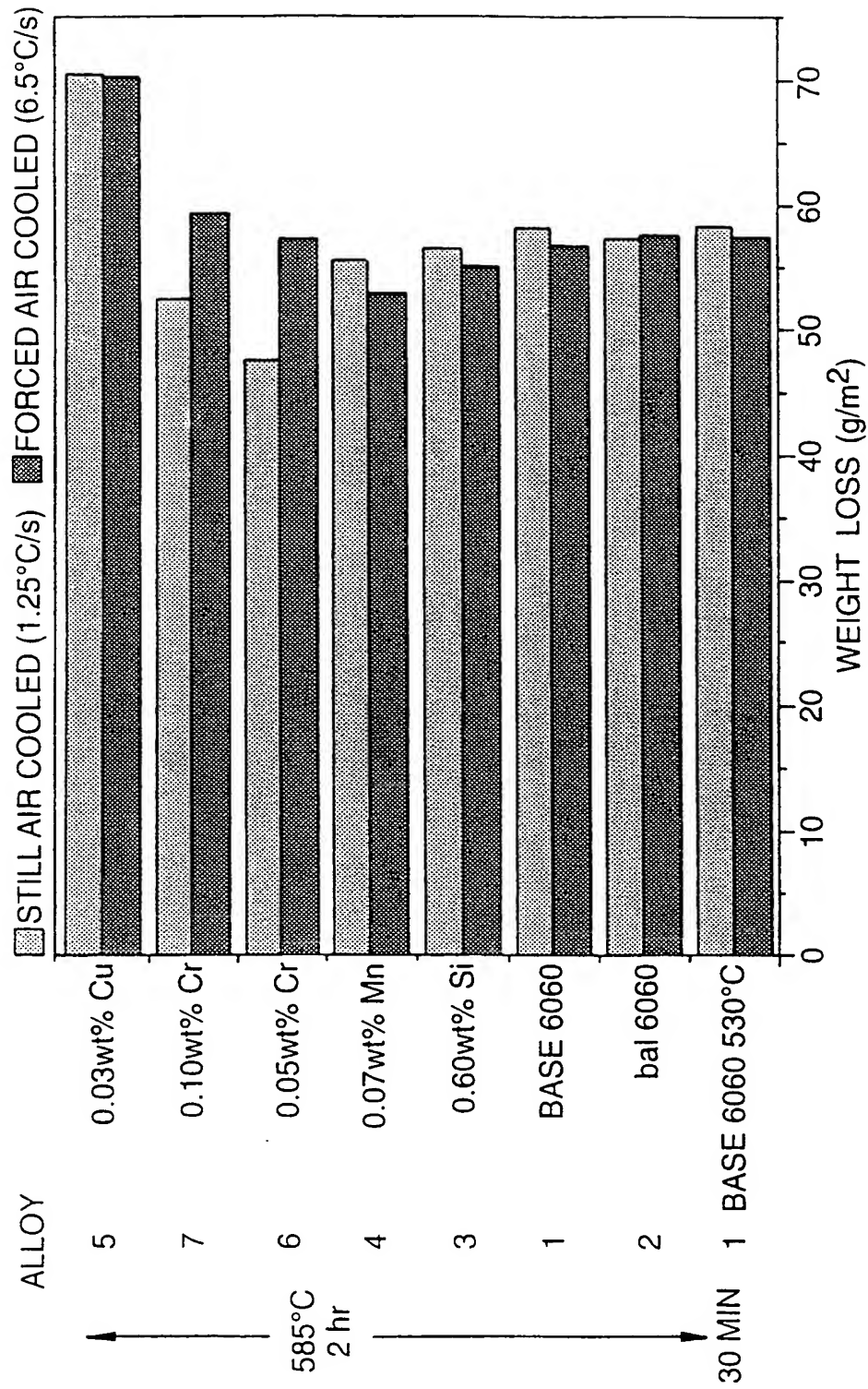
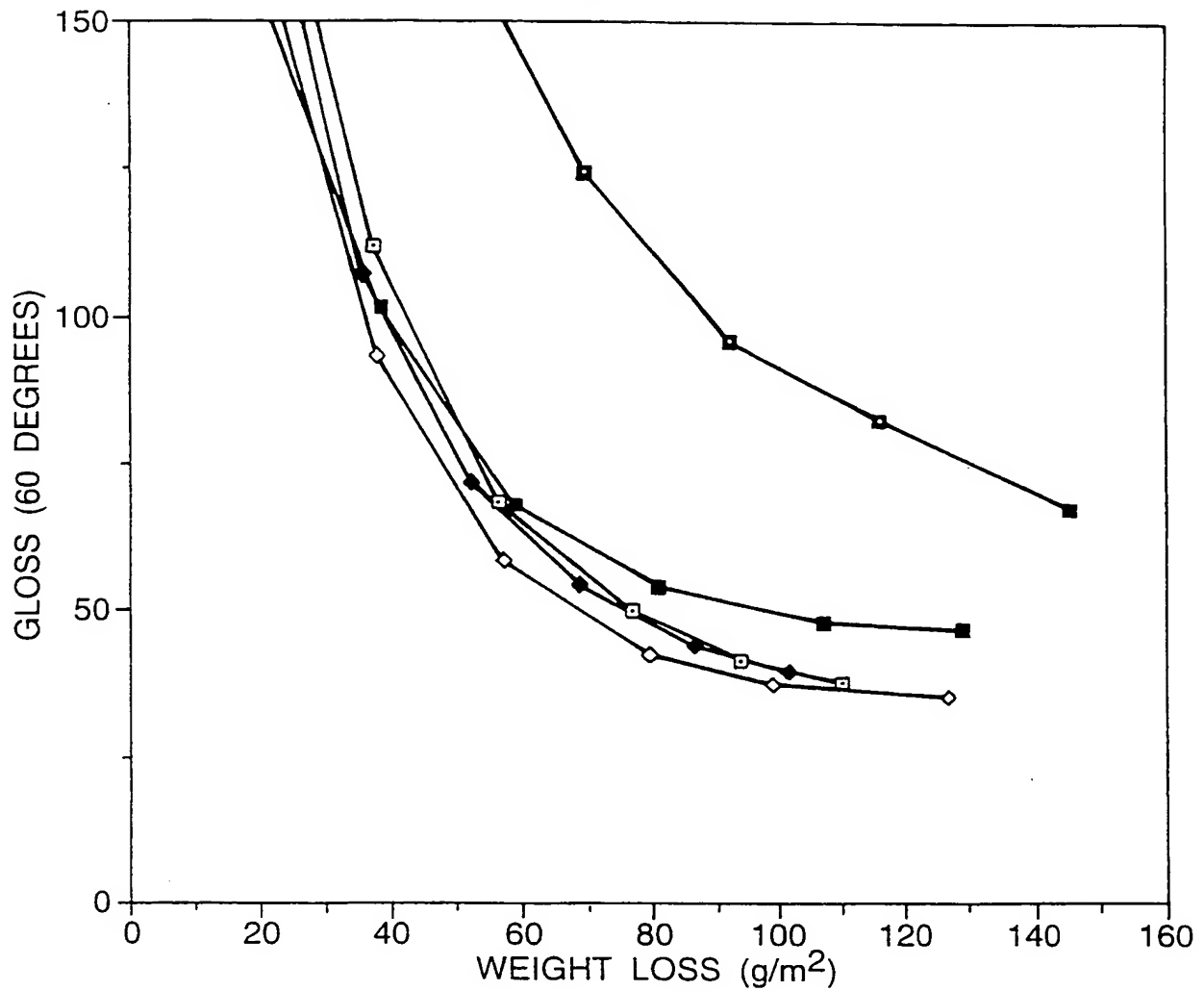


Fig.4.



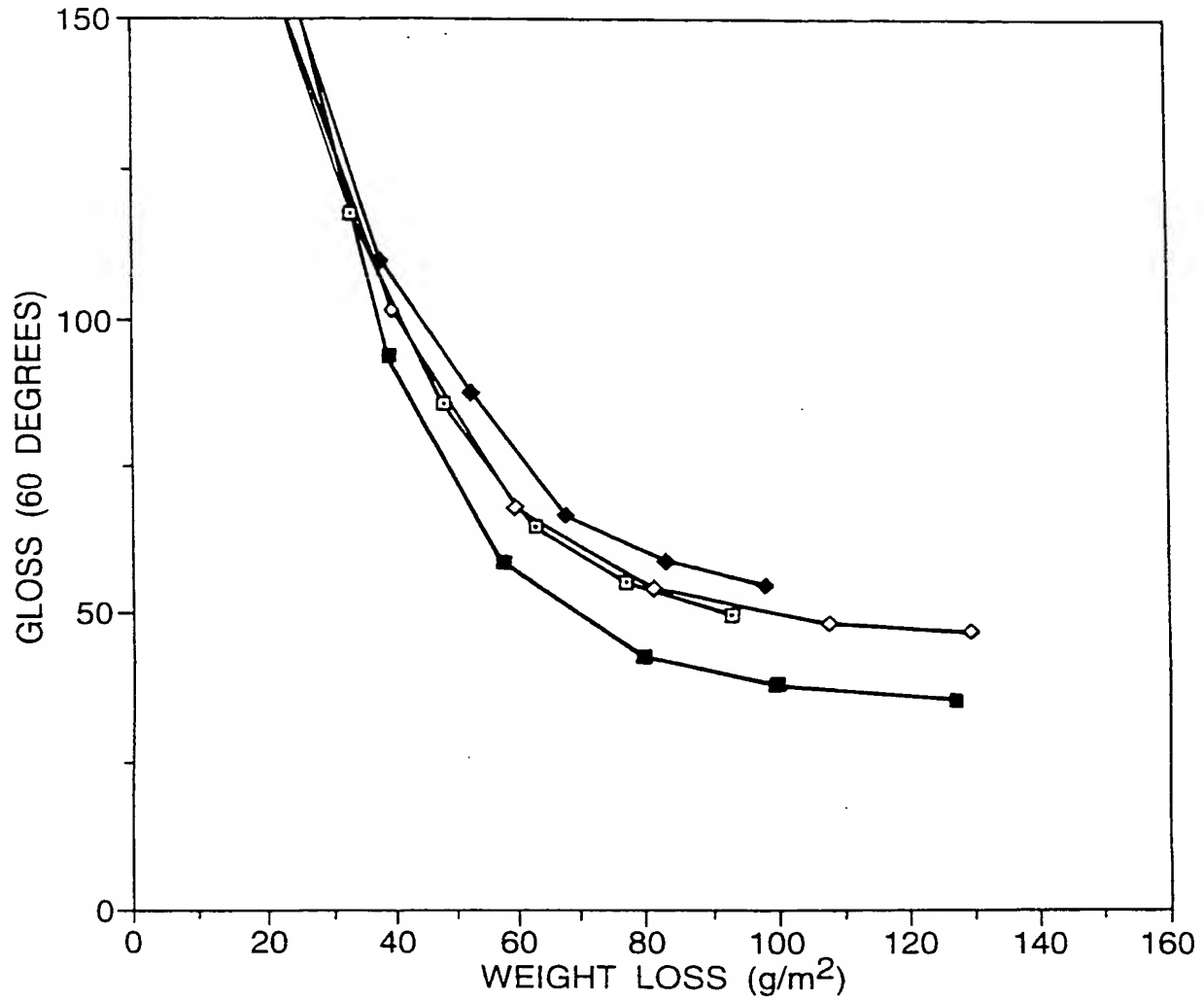
5/13

Fig.5.



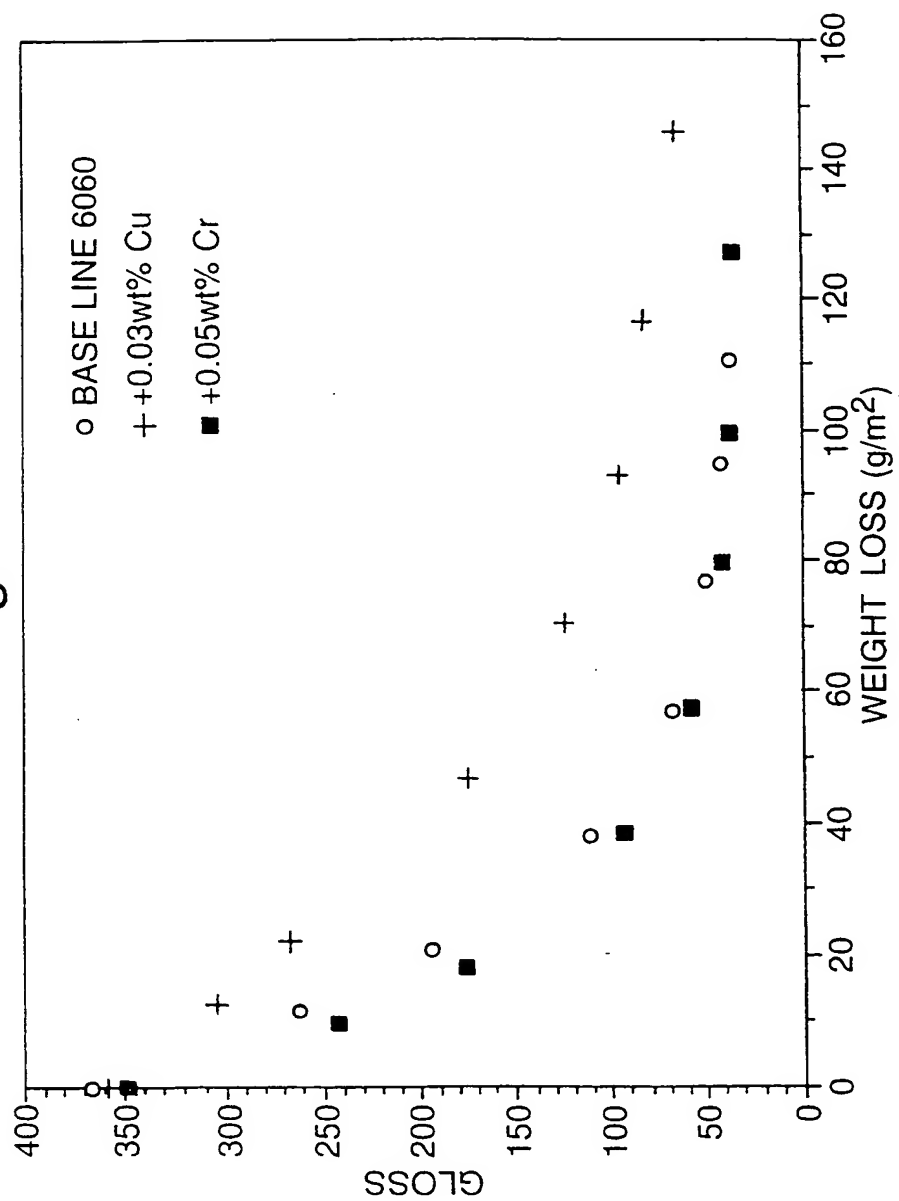
- BASE 6060, FORCED AIR COOLED
- ◆— 6060 (+0.07% Mn), FORCED AIR COOLED
- 6060 (+0.03% Cu), FORCED AIR COOLED
- ◇— 6060 (+0.05% Cr), FORCED AIR COOLED
- 6060 (+0.10% Cr), FORCED AIR COOLED

Fig.6.

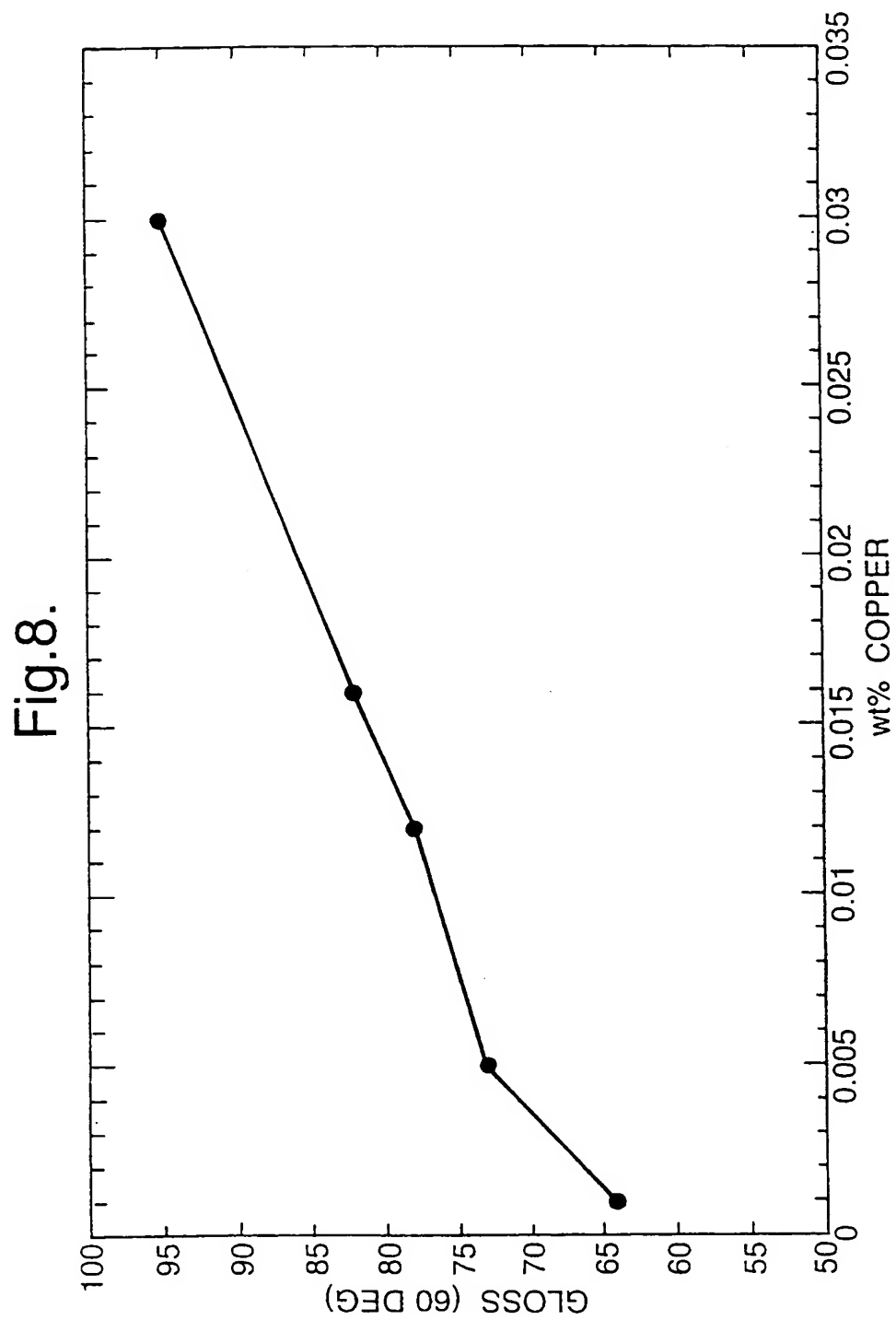


- 6060 (+0.05% Cr), STILL AIR COOLED
- ◆— 6060 (+0.10% Cr), STILL AIR COOLED
- 6060 (+0.05% Cr), FORCED AIR COOLED
- ◇— 6060 (+0.10% Cr), FORCED AIR COOLED

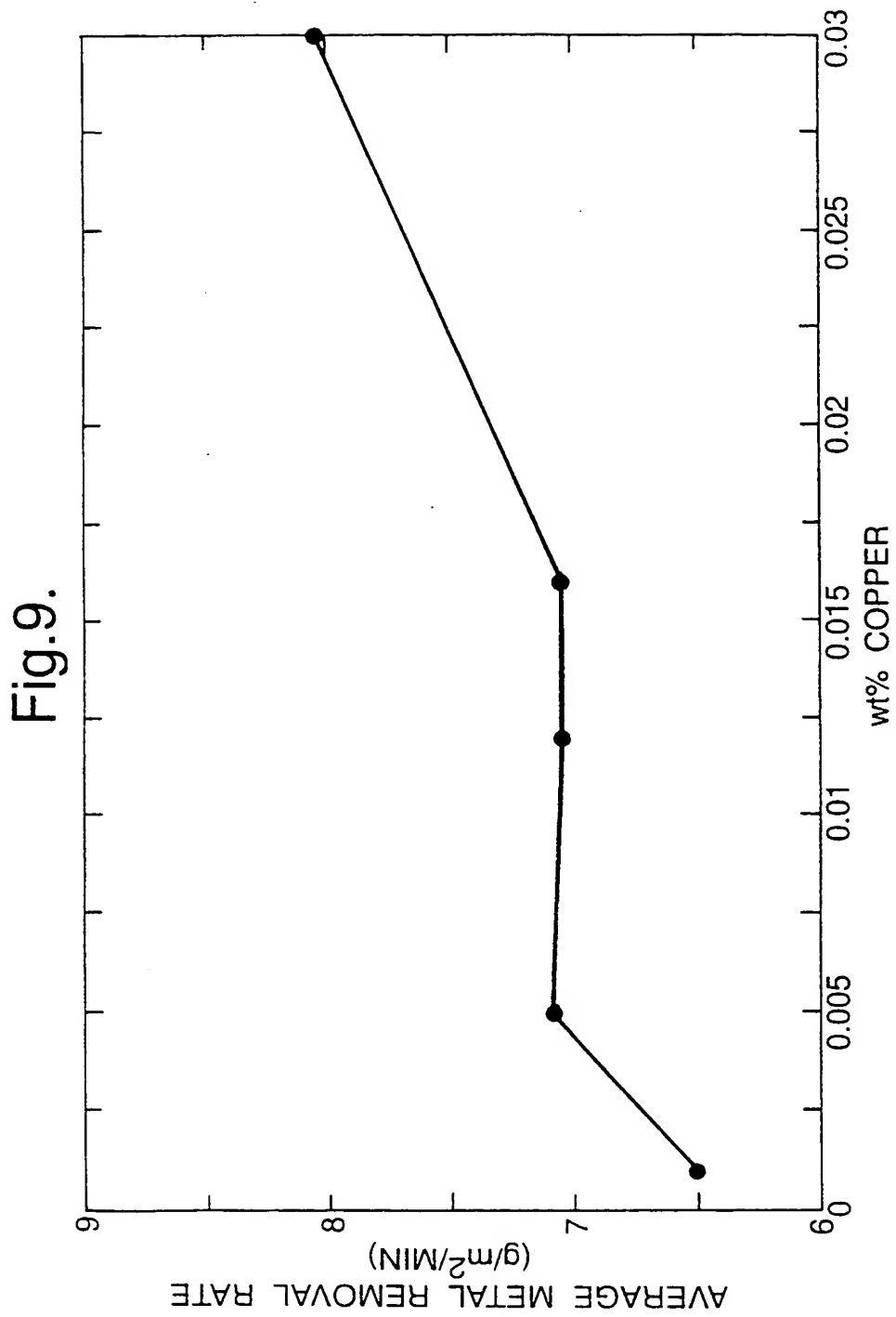
Fig.7.



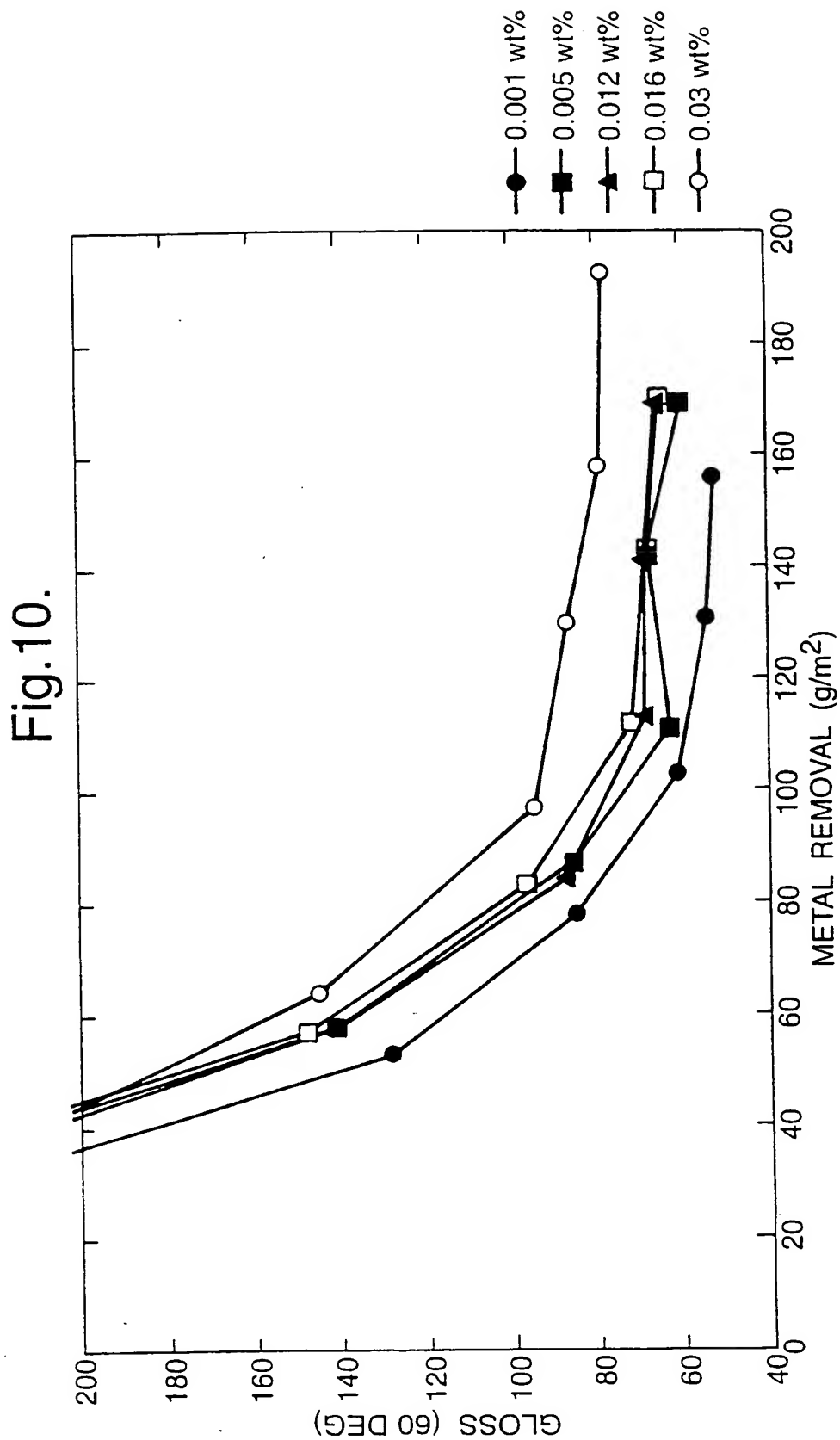
8/13

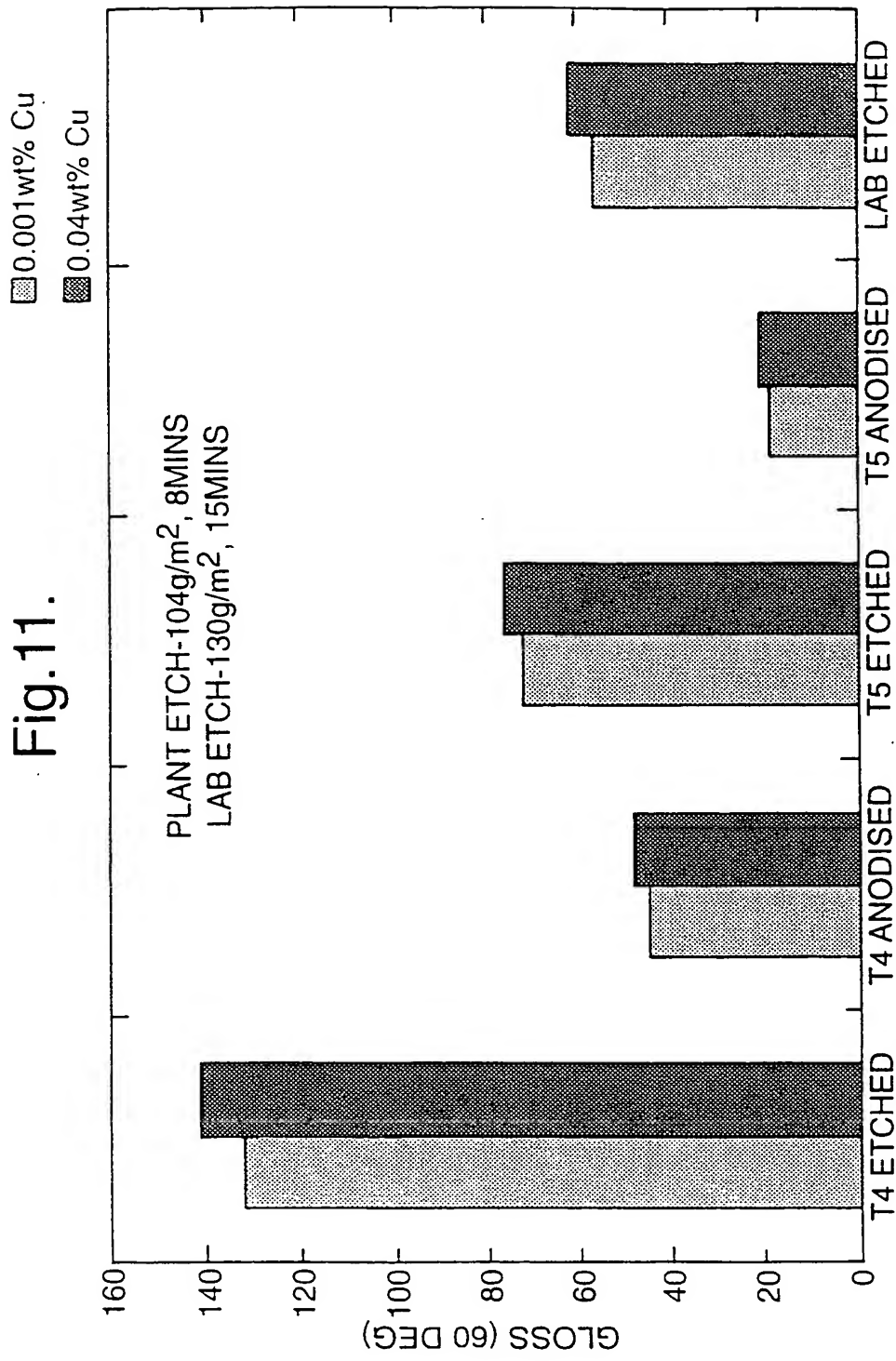






10/13





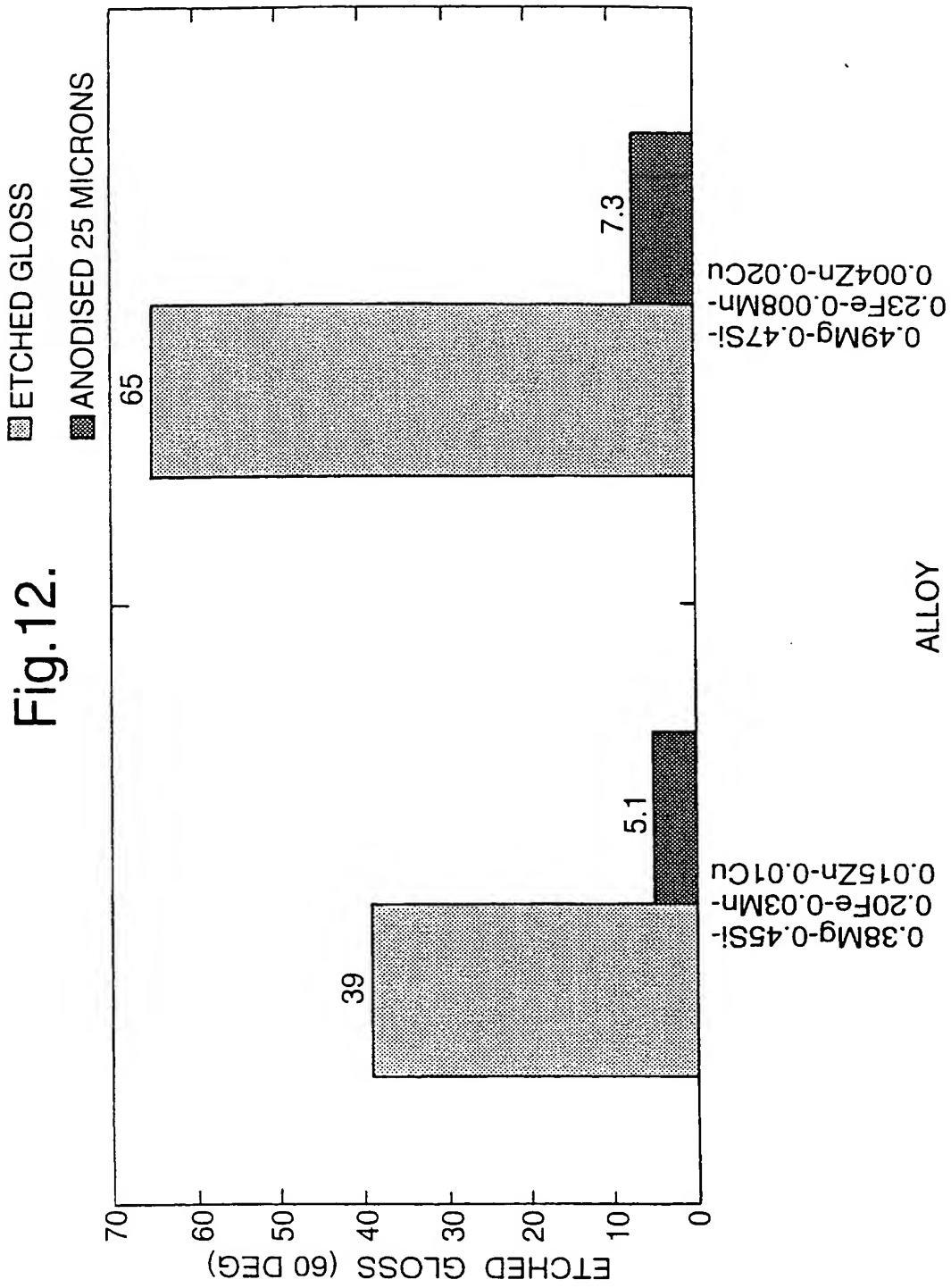


Fig.13.

